





NYLON WEBBING					
	PLA2001	PLA2135	PLA2008	PLA2057	PLA2191
	PLA2081	PLA2020	PLA2242	PLA2179	PLA2106
PLA2051	PLA2012	PLA2148	PLA2304	PLA2204	
PLA2034	PLA2041	PLA2273	PLA3880		

					LOGO STICKER

LINING						
	PLA6000	PLA6010-10	PLA6211-02	PLA6325-08	PLA6317	PLA6520

DIVIDER (1)						
	-111	-36	-116	-119	-00	-120
DIVIDER (2)						
	-01	-07	-107	-114	-36	-111
	-116	-106	-117	-113	-105	-110
-00	-115	-109	-112	-104		

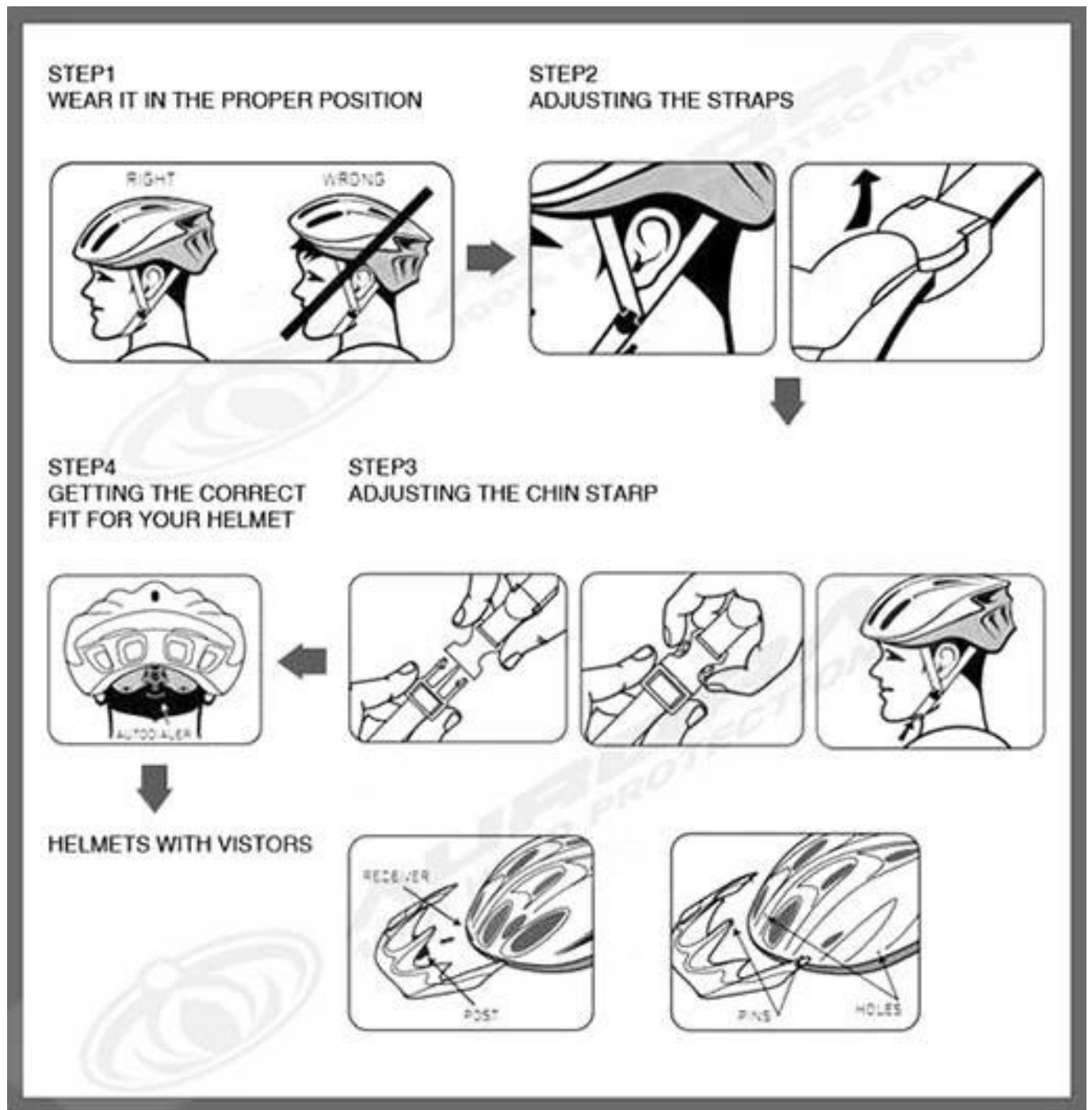
						STRAP BUCKLE
-114	-36	-107	-07	-106	-01	
-113	-104	-117	-115	-116	-00	
-112	-111	-109				

BUCKLE						
	-105	-106	-01	-107	-07	-114
-110	-104	-116	-117	-106	-112	
-115	-111	-00	-109	ITW	MAGNET	

SIZE ADJUSTMENT					
	PLA5022	PLA5073	PLA5285	PLA5406	PLA5663
PLA5058	PLA5127-00	PLA5127	PLA5388-13	PLA5388-01	

					VISOR
PLA1213-00	PLA1213	PLA0481-18	PLA0481	PLA0083-09	
PLA0267	PLA0267-07	PLA0872A	PLA0872-113	PLA0083	

4. Adjust



Adjusting the helmet

Adjusting the helmet → PC → PC → → → EPS → EPS → → → → → IQC → → → → → → →

Production Procedure



Silk screen



PC blister tooling



PC blister manufacture



Trimming dug hole



Eps raw material by different density



EPS in-mold tooling



Helmet in-mold workshop



In-mold machines



In-mold tooling



In-mold producing process



semi-finished In-mold helmet



IQC inspection



Helmet grinding



Inner padding production



Plastic injection workshop



Assembly line



Inside labeling



Packing



Warehouse



Installed counters

1. 2. 3. 4. 5. 6. 7. 8. 9. 10. 11. 12. 13. 14. 15. 16. 17. 18. 19. 20.

EN1078 EN397 EN12492 CPSC

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